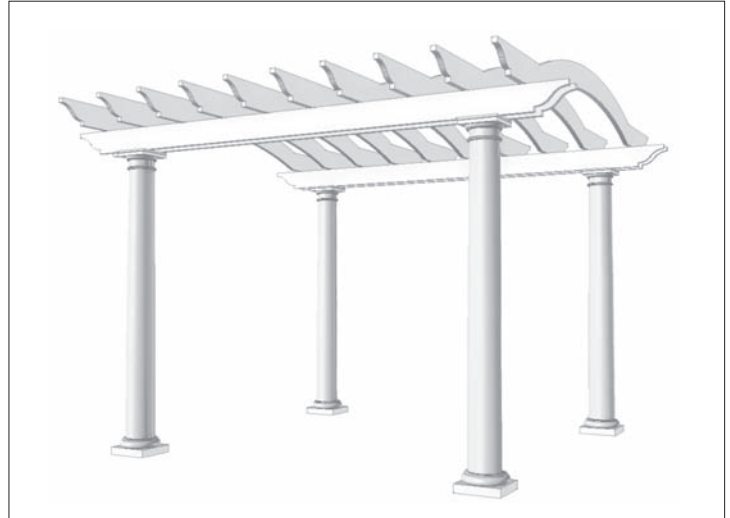


# HARMONY™ PREDESIGNED PVC PERGOLA SERIES

- 25 Year Limited Warranty\*
- Low Maintenance
- Insect and Weather Proof
- Ready to Prime and Paint

HB&G introduces a predesigned cellular PVC pergola in flat or arched tops that deliver the beauty of wood without the issues. They are available with a choice of 10" x 8' Round Tapered PermaCast® or 8" x 8' Square PermaCast® Columns. with classic rafter tails.



**FREE STANDING AND ATTACHED  
FLAT TOP CELLULAR PVC PERGOLAS**

Overhead Dimensions	Column Center	Column Style
14' X 14'	10' x 10'	Round/Square
14' X 16'	10' x 12'	Round/Square
14' X 18'	10' x 14'	Round/Square
16' X 16'	12' x 12'	Round/Square
16' X 18'	12' x 14'	Round/Square
18' X 18'	14' x 14'	Round/Square

**ARCHED TOP CELLULAR  
PVC PERGOLAS**

Overhead Dimensions	Column Center	Column Style
14' X 14'	10' x 10'	Round/Square
14' X 16'	10' x 12'	Round/Square
14' X 18'	10' x 14'	Round/Square
16' X 16'	12' x 12'	Round/Square
16' X 18'	12' x 14'	Round/Square
18' X 18'	14' x 14'	Round/Square



\*See warranty.

NOTE: Harmony™ predesigned cPVC pergolas are double support rafter, no header or purlin style with Classic rafter tails.

## cPVC PAINTING AND FINISHING

Caulk where required using Siroflex® brand Sealant and Adhesive provided by manufacturer. Putty any holes using acrylic putty or caulk. Lightly sand or scuff surface of column. Clean surface of column to remove any dirt or hand oil residue with light detergent and water, denatured alcohol, or window cleaner. Be sure to remove

soap residue with clean water. Apply one coat of 100% acrylic exterior primer and one or more finish coats of 100% acrylic exterior paint.

Do not paint columns using dark colors (dark colors are considered any color that falls within the L value of 56 to 0). L is a measure of lightness of an object and ranges from 0 (black) to 100 (white).